

Technical Data Sheet



ALTECH PBT A 1000/106

Base Polymer	Polybutylene Terephthalate
Special Features	heat stabilised,easy release (demoulding),injection moulding grade
Market Segment	various
Application Area	injection moulded parts

Pre-Drying Conditions	in a dry air (dessiccant) dryer 100-120 °C for 2-4 h in an air circulating dryer 100-120 °C for 4-8 h dependant on moisture content max. moisture content <0,04 %
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Processing Injection Moulding	melt temperature 250-270 °C mould temperature 40-70 °C
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Storage	dry, protected from light
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Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2600	MPa	ISO 178
Flexural Stress (3.5% Strain)	80	MPa	ISO 178
Tensile Modulus	2500	MPa	ISO 527
Tensile Stress at Yield	58	MPa	ISO 527
Tensile Elongation at Yield	3.2	%	ISO 527
Tensile Elongation at Break	40	%	ISO 527
Impact Strength (Charpy, 23°C)	200	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	150	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	5	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	3	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	180	°C	ISO 306
HDT / A (1,8 MPa)	55	°C	ISO 75-1/-2
DSC (Melt Point)	225	°C	ISO 11357
Rheological Properties			
Melt Index (MVR)	15	cm ³ /10min	ISO 1133
MVR temperature	250	°C	-
MVR load	2.16	kg	-
Shrinkage (lengthwise, 24h)	1.9 - 2.3	%	ISO 294-4
Shrinkage (lateral, 24h)	1.8 - 2.2	%	ISO 294-4
Physical Properties			
Density	1350	kg/m ³	ISO 1183